

HSS METRIC COMBINATION DRILL TAP
DIMENSIONS



SIZE/ PITCH	LENGTH			SHANK DIA	SQUARE LENGTH	SQUARE A/F
	OVERALL	THREAD	DRILL			
M3x0.5	50.67	10.15	9.15	3.56	5.48	2.73
M4x0.7	54.64	11.68	11.33	4.24	7.21	3.29
M5x0.8	60.65	15.13	11.62	4.89	7.88	3.75
M6x1	84.20	18.57	18.41	6.45	9.20	4.67
M8x1.25	74.22	22.66	21.36	8.07	10.38	6.00
M10x1.5	87.65	30.16	23.45	9.64	11.48	7.17
M12x1.75	106.67	37.99	30.41	9.29	12.20	6.96