

THREAD ROLLING HEADS & THREAD ROLLS

Q. *Are Alco thread rolling heads similar to the Fette type?*

A. Most are almost identical, many of the parts are interchangeable.

Q. *I am new to thread rolling heads, what do I need to know?*

A. Please read our technical information sheets to get an overall understanding. If you then have more questions please call us.

Q. *Can you supply spare parts for thread rolling heads?*

A. Yes, we stock most parts for Alco heads and most of these are also suitable for Fette heads. As there is a large range of parts we do not list them on this site, we prefer to communicate directly to ensure that you get the right parts first time.

Q. *What is the material specification and hardness of your thread rolls?*

A. Generally M2 Tool steel (HSS), and RC63 as for all of our standard tools. We also stock rolls for UNJ form in M42 Tool steel for use on aircraft materials.

Q. *Can Alco / Fette thread rolls be reground?*

A. Yes, as long as they are worn but not badly damaged. You can find a cost in our pdf price list. Please send your rolls to us for appraisal and a quote.

Q. *Do you also supply rolls for thread rolling machines etc?*

A. Yes but we would need full details to quote. Machine type, roll width, diameter etc.